

INSERT TERMINAL NO.					INTO OR ONTO	WITH TOOL NO.
41278	41640	41862	66113	66091	RECEPTACLES IN RESILIENT MATERIAL	380306-1
41496	41646	42600	66353	66186	RECEPTACLES IN RIGID MATERIAL	380306-2
66266	66346	42762				
41222	41650	41655	41864	42773	RECEPTACLES IN RIGID MATERIAL	380306-3
41223	41651	41656	41865	60066		
41647	41652	41657	41991	66268		
41648	41653	41658	41992	42682	RECEPTACLES IN RESILIENT MATERIAL	380306-4
41649	41654	41863	42229	66033		
	66200	60183	66202	66267		
41355	41868	42471	60015	41642	TAPER TABS OR TAPER PINS	380306-5
41643	42213	42529	41335	60068		
				60512		
41756	41757	41913	41915		TAPER TABS	380306-6
	41758	41914				
42107					RECEPTACLES IN RESILIENT MATERIAL	380306-7
					RECEPTACLES IN RIGID MATERIAL	380306-8
41629	41630	41631	41758	41915	TAPER TABS	1-380306-0
41756	41913	42554	60513	41625		
41757	41914	42371				

NOTE RESILIENT MATERIAL IS A MATERIAL SUCH AS SOFT RUBBER, POLYURETHANE, ETC.
INSERTION TOOLS LISTED ARE USED WITH BOTH A-MP STRIP TERMINALS AND LOOSE
PIECE EQUIVALENTS.

FIGURE 1

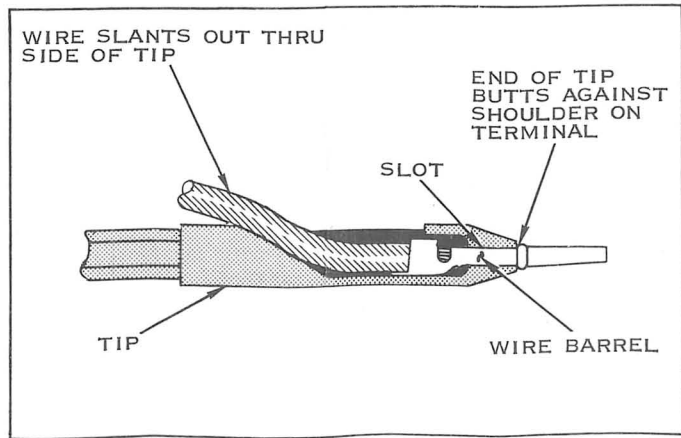


FIGURE 2

1. Select the recommended Insertion Tool from the chart in Figure 1.
2. Place the Wire Barrel of the Terminal into the Slot in the Tip of the Tool. See Figure 2. The end of the Tip must butt against the shoulder.
3. Let the Wire slant out thru the side of the Tip. Use your finger to hold the Terminal in the Tip. See Figure 2.
4. The Back of the Tool Tip must have clearance to move away from each inserted Taper Pin; a Taper Pin next to the Back will not provide proper clearance. Make sure you fill the Receptacle Cavities in a sequence that will allow for Tool removal. See Figure 3.

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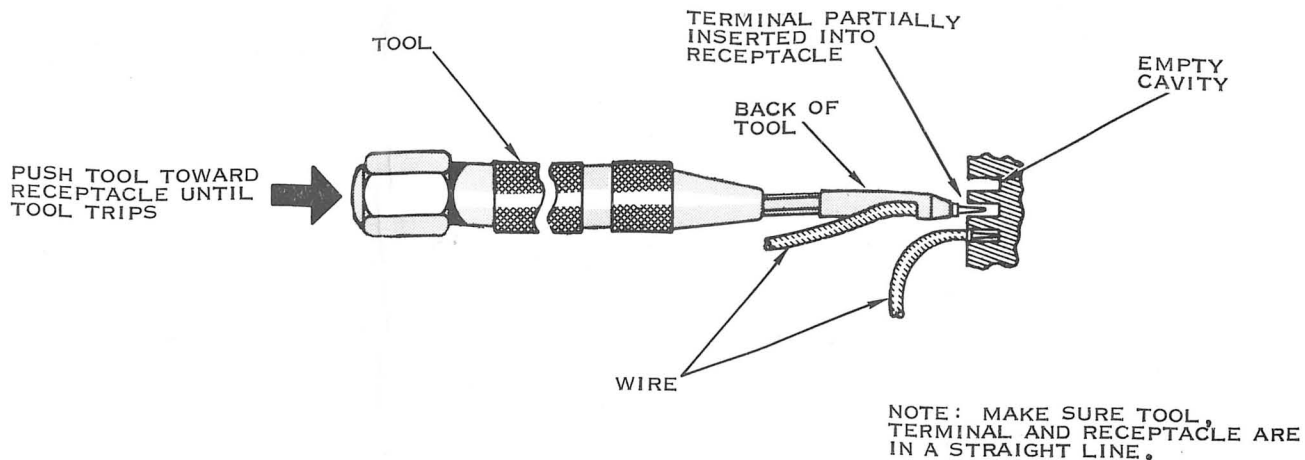


FIGURE 3

5. With the Terminal in the Tip, insert the Terminal into the Receptacle. See Figure 3. While inserting the Terminal keep the Tool, Terminal and Receptacle in a straight line. See Figure 3.

CAUTION

Make sure the tip is seated against the tool's plunger. If loose, the tip could break.

6. With a straight, steady motion, push the Tool toward the Receptacle until the Tool trips. Use only ONE stroke for each insertion. Extra strokes may damage the Receptacle.

7. Remove the Tool from the Terminal. Do not bend or twist the Terminal. If the Terminal is bent or twisted during removal of the Tool, remove and reinsert the Terminal.

NOTE

For Tool Certification, see AMP Customer Drawing No. C-380306.